



## PRESS RELEASE

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### **Eastman Chemical Co. Wins EPA ENERGY STAR® Combined Heat and Power (CHP) Award**

The Industrial Energy Consumers of America (IECA) congratulates Eastman Chemical Company on receiving the “ENERGY STAR® Combined Heat and Power (CHP) Award” for excellence in combined heat and power operations at its Kingsport site. “This is an outstanding accomplishment that few companies achieve and says a lot about leadership and the relentless commitment in pursuit of energy efficiency improvement that benefits competitiveness and the environment,” said Paul Cicio, president of IECA.

**Eastman Chemical Company:** “Eastman is committed to working sustainably and we continue to look for opportunities to improve our operations,” said Parker Smith, vice president and general manager of Worldwide Manufacturing Support. “We have been using cogeneration at Eastman’s Tennessee Operations for more than 80 years. This award reflects the company’s commitment to sustainability and the great work of the men and women at Eastman.”

Eastman’s Kingsport site houses 17 boilers that produce steam to support manufacturing processes, help meet the heating and cooling needs of more than 600 buildings, and drive 19 steam turbine generators with a combined output of 200 megawatts of electricity. This is enough electricity to power a city of nearly 170,000 homes.

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*The Industrial Energy Consumers of America is a nonpartisan association of leading manufacturing companies with \$1.0 trillion in annual sales, over 2,900 facilities nationwide, and with more than 1.4 million employees worldwide. It is an organization created to promote the interests of manufacturing companies through advocacy and collaboration for which the availability, use and cost of energy, power or feedstock play a significant role in their ability to compete in domestic and world markets. IECA membership represents a diverse set of industries including: chemical, plastics, steel, iron ore, aluminum, paper, food processing, fertilizer, insulation, glass, industrial gases, pharmaceutical, building products, brewing, independent oil refining, and cement.*